

INSTALLATION INSTRUCTIONS FOR M TO M1 CONVERSION

AIR HANDLER KITS

AIR HANDLER	TXV KIT
(-)H1T2417STANAA	RXHQ-C24N
(-)H1T2417STANJA	RXHQ-C24N
(-)H1T3617STANAA	RXHQ-C36N
(-)H1T3617STANJA	RXHQ-C36N
(-)H1T3621HTANAA	NO KIT REQUIRED
(-)H1T3621HTANJA	NO KIT REQUIRED
(-)H1T3621MTANAA	RXHQ-C36N
(-)H1T3621MTANJA	RXHQ-C36N
(-)H1T4821MTANAA	NO KIT REQUIRED
(-)H1T4821MTANJA	NO KIT REQUIRED
(-)H1T4821STANAA	RXHQ-C48N
(-)H1T4821STANJA	RXHQ-C48N
(-)H1T4824STANAA	RXHQ-C48N
(-)H1T4824STANJA	RXHQ-C48N
(-)H1T6021STANAA	RXHQ-C60A

AIR HANDLER	TXV KIT
(-)H1T6021STANJA	RXHQ-C60N
(-)H1T6024STANAA	RXHQ-C60N
(-)H1T6024STANJA	RXHQ-C60N
(-)H2T2417STACJA	RXHQ-C24N
(-)H2T2417STANJA	RXHQ-C24N
(-)H2T2421MTACJA	RXHQ-C24N
(-)H2T2421MTANJA	RXHQ-C24N
(-)H2T3621MTACJA	RXHQ-C36N
(-)H2T3621MTANJA	RXHQ-C36N
(-)H2T4821MTACJA	RXHQ-C48N
(-)H2T4821MTANJA	RXHQ-C48N
(-)H2T4824MTANJA	RXHQ-C48N
(-)H2T6024MTACJA	RXHQ-C60N
(-)H2T6024STANJA	RXHQ-C60N
(-)H1V2417STANJA	RXHQ-C24N

AIR HANDLER	TXV KIT
(-)H1V3617STANJA	RXHQ-C36N
(-)H1V3621HTANJA	RXHQ-C36N
(-)H1V3621MTANJA	RXHQ-C36N
(-)H1V4821MTANJA	RXHQ-C48N
(-)H1V4821STANJA	RXHQ-C48N
(-)H1V4824STANJA	RXHQ-C48N
(-)H1V6021STANJA	RXHQ-C48N
(-)H1V6024STANJA	RXHQ-C60N
(-)H2V2417STACJA	RXHQ-C24N
(-)H2V2417STANJA	RXHQ-C24N
(-)H2V2421HTACJA	RXHQ-C24N
(-)H2V2421MTACJA	RXHQ-C24N
(-)H2V2421MTANJA	RXHQ-C24N
(-)H2V3621MTACJA	RXHQ-C36N
(-)H2V3621MTANJA	RXHQ-C36N

AIR HANDLER	TXV KIT
(-)H2V3624HTACJA	RXHQ-C36N
(-)H2V4821MTACJA	RXHQ-C48N
(-)H2V4821MTANJA	RXHQ-C48N
(-)H2V4824HTACJA	RXHQ-C48N
(-)H2V4824STACJA	RXHQ-C48N
(-)H2V6021STACJA	RXHQ-C48N
(-)H2V6024HTACJA	RXHQ-C60N
(-)H2V6024STACJA	RXHQ-C60N
(-)H2V6024STANJA	RXHQ-C60N

CASED COIL KITS

COIL MODEL NUMBER	KIT NUMBER
(-)CF2414STAMCA	NO KIT REQUIRED
(-)CF2417MTAMCA	RXHQ-C24N
(-)CF2417STAMCA	RXHQ-C24N
(-)CF2421MTAMCA	RXHQ-C24N
(-)CF3617STAMCA	RXHQ-C36N
(-)CF3621STAMCA	RXHQ-C36N
(-)CF3621HTAMCA	NO KIT REQUIRED
(-)CF3621MTAMCA	RXHQ-C36N
(-)CF3621STAMCA	RXHQ-C36N
(-)CF3624MTAMCA	RXHQ-C36N
(-)CF4821MTAMCA	NO KIT REQUIRED
(-)CF4821STAMCA	RXHQ-C48N
(-)CF4824HTAMCA	RXHQ-C48N
(-)CF4824STAMCA	RXHQ-C48N
(-)CF6021STAMCA	RXHQ-C60A
(-)CF6024STAMCA	RXHQ-C60N

GENERAL

Remove coil door and access panel to gain access to TXV. Do not remove the distributor. Use a backup wrench when loosening and tightening all fittings take care not to bend any attached tubing. Remove equalizer fitting and Chatleff fittings to remove TXV. Apply anti-seize to Chatleff threads then torque Chatleff fittings 16-24 ft-lbs. attach equalizer tube to header torque to 8-10 ft-lbs. Make all necessary refrigerant line connections. H series Air handler kits RXHQ-H***** require additional parts to make the conversion.

